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# Introduction to X-ray based methods

X-ray scattering techniques - powerful tools for the microstructural characterization of (nano)materials

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#### Characterization: role and importance





#### microstructural features and characterization techniques

The scale of «microstructural features», the magnification required to reveal the feature, and some common techniques available for studying the microstructure

Scale	Macrostructure	Mesostructure	Microstructure	Nanostructure
Typical magnification	x1	x 100 - 1000	x 10 000	x 1 000 000
Common experimental techniques	Visual inspection	light optical microscopy	Scanning and transmission EM	X-ray diffraction
	X-Ray radiography	Scanning electron microscopy	Atomic force microscopy	Scanning tunneling microscopy
	Ultrasonic inspection	X-ray topography	X-ray tomography	High-resolution transmission EM
Characteristic microstructural features	Production defects	Grain and particle sizes	Dislocation substructure	Crystal and interface structure
	Porosity, cracks and inclusions	Phase morphology and anisotropy	Grain and phase boundaries	Point defects and point-defects clusters
			Precipitation phenomena	

#### X-ray interactions with matter







X-ray radiation mostly used in lab instruments: Cu radiation			
• Cu Ka: $\lambda = 0.15418$ nm (8.05 keV, conventional resolution)			
• $Cu  K\alpha_1$ : ( $\lambda$ = 0.15056 nm (high resolution)			



X-ray scattering/diffraction methods (some....)

X-ray powder diffraction Pair distribution function analysis (total X-ray scattering) Glancing incidence diffraction Texture analysis **Residual stress measurements** X-ray reflectivity Diffuse scattering Anomalous X-ray scattering SAXS/WAXS Grazing incidence small angle scattering/diffraction (non coplanar) High-resolution X-ray diffraction Reciprocal space mapping X-ray fluorescence Standing wave analysis X-ray interferometry X-ray topography X-ray tomography

#### Outline for the present lecture



### Introduction

- Basic concepts (fundamentals)
- X-ray powder diffraction
- Glancing incidence diffraction
- X-ray reflectivity
- SAXS/WAXS
- High-resolution X-ray diffraction
- Reciprocal space mapping



Basic concepts



## **Basic concepts - introduction**



Coherence Length of the X-ray Radiation



$$L_T = \frac{\lambda^2}{2\Delta\lambda}$$
 .... from the Heisenberg's principle

Typical Values (for CuKa<sub>1</sub>): I = 1.54056 Å, DI = 3.615x10<sup>-4</sup> Å  $L_T > 1 \text{ mm}$  Transverse (spatial) Coherence Length









#### Lateral Coherence Length

 $L_{\rm S} = \lambda \frac{R}{2r_{\rm S}} \approx \frac{\lambda}{2\phi_{\rm S}} \approx \frac{\lambda}{\Delta\alpha_{\rm i}}$ 

conventional X-ray tube focus size  $0.1 \times 10 \text{ mm}^2$  $\lambda = 1.5418 \text{ Å}$ R = 30 cm r<sub>s</sub> = 0.1 mm L<sub>s</sub> ≈ 15 µm

#### synchrotron radiation

λ = 1.5418 Å R = 40 m r<sub>s</sub> = 40 μm L<sub>s</sub> ≈ 80 μm (up to 1mm)



the projection of the coherence volume onto the sample surface defines the effective coherence length  $L_s^{eff}$ 

Lateral Coherence Length at Glancing Incidence

definition of the parameters used to estimate the coherence lengths



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Fundamentals of diffraction - Bragg's law - Ewald's sphere



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#### Three-dimensional lattice (real space – reciprocal space)



#### Fundamentals of diffraction – reciprocal lattice



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lattice, and by using this process, the atomic arrangement of a crystal can be determined

#### Diffraction on single and polycrystalline materials



adapted from M. Sardela

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Powder diffraction



## Powder diffraction



#### Experimental configuration powder diffraction (Bragg-Brentano)



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#### **Powder Diffraction**



Powder diffraction for the characterization and analysis of: microcrystalline and nanocrystalline materials

- Crystalline? Amorphous?
- What elements, compounds, phases are present?
- Structure? Lattice constants?
- Strain?
- Grain sizes? Grain orientations? Is there a mixture? What fraction (%)?
- Powders, bulk materials, thin films, nanoparticles, soft materials.

#### Which Information does a Powder Pattern offer?

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- peak position  $\Rightarrow$  dimension of the elementary cell
- peak intensity  $\Rightarrow$  content of the elementary cell
- peak broadening
- scaling factor amount
- diffuse background
- $\Rightarrow$  false order

 $\Rightarrow$ 

 $\Rightarrow$ 

strain/crystallite size

quantitative phase

• modulated background  $\Rightarrow$  close order



#### **Powder Pattern and Structure**

#### Powder pattern analysis



- The d-spacings of lattice planes depend on the size of the elementary cell and determine the position of the peaks.
- The intensity of each peak is caused by the crystallographic structure, the position of the atoms within the elementary cell and their thermal vibration.
- The line width and shape of the peaks may be derived from conditions of measuring and properties like particle size of the sample material.



#### Powder Pattern – Phase analysis – Powder Diffraction File (PDF)

Quantitative phase analysis through powder diffraction file (PDF) of the ICDD (International Centre for Diffraction data)



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Quantitative analysis powder patterns

### Principles of the Rietveld method

- the Rietveld method (Hugo M. Rietveld, 1967/1969) allows the optimization of a certain amount of model parameters (structure & instrument), to get a <u>best fit between a measured and a calculated</u> <u>powder diagram</u>.
- the parameter will be varied with a <u>non-linear least-squares</u> algorithm, that the difference will be minimized between the measured and the calculated pattern:

$$S = \sum_{i} w_i [y_i(obs) - y_i(calc)]^2 \quad \rightarrow \quad \min$$

#### Basis formula of the Rietveld method

Parameters in Rietveld method

$$y_i(calc) = \sum_k SF \cdot M_k \cdot P_k \left(F_k^2 \cdot LP(2\Theta_k) \cdot \Phi_k(2\Theta_i - 2\Theta_k) + yb_i(obs)\right)$$

- SF : Scaling factor
- $M_k$ : Multiplicity of the reflections **k**
- $P_k$ : Value of a preferred orientation function for the reflections **k**
- $F_k^2$  : Structure factor of the reflections **k**
- LP : Value of the Lorentz-Polarizations function for the reflections k
- $\Phi_k$ : Peak profile function for the reflections k on the position **i**
- *yb<sub>i</sub>* : Value of the background at the position *i*
- k : Index over all reflexes with intensity on the position *i*





#### **Profile-Functions**



Gaussian

$$G = \frac{\sqrt{C_0}}{\Gamma_k \sqrt{\pi}} \exp\left[-\frac{C_0}{\Gamma_k^2} (2\theta_i - 2\theta_k)^2\right]; \quad C_0 = 4 \ln 2$$

• Lorentzian (Cauchy)

$$L = \frac{2\sqrt{C_0}}{\pi\Gamma_k} \frac{1}{1 + \frac{C_0}{\Gamma_k^2} (2\theta_i - 2\theta_k)^2}; \quad C_0 = 4$$
$$P_{VII} = \frac{C_0}{\Gamma_k} \left[ 1 + \frac{4(\sqrt[m]{2} - 1)}{\Gamma_k^2} (2\theta_i - 2\theta_k)^2 \right]^{-m}; \quad C_0 = \frac{2\sqrt{m}(\sqrt[m]{2} - 1)^{\frac{1}{2}}}{\sqrt{\pi(m - 0.5)}}$$

- Pearson VII
  - Pseudo-Voigt

$$pV = \eta L + (1 - \eta)G$$

• Definition of the linewidth  $\Gamma_k^2 = U \tan^2 \theta_k + V \tan \theta_k + W$ 

#### Background

- subtraction of the background, if the background (without sample) can be measured
- interpolation of the background intensity (with some problems if there are many lines in the diffraction pattern: in the case of more phases, low symmetry or large unit cell)
- Polynom Function (6 Parameters)
- a special function for amorphous components

$$y_{ib} = B_0 + B_1 Q + \sum_{m=1}^n B_{2m} \frac{\sin(B_{2m+1}Q)}{B_{2m+1}Q}$$





Hints and Tricks - how to get good experimental data

#### • With a good adjusted diffractometer

- Bad adjustment causes a line-displacement and -broadening
- Line-displacement can be corrected (correlated with the lattice parameters), the line-broadening not

#### • With substances of fine grains

- Coarse grains are the source for "random" Integral-Intensities
- Coarse grains cause problems with the surface absorption

#### Sufficient measurement time

- The absolute error in the Intensity-measurement is proportional to  $\sqrt{(N)}$  (Poisson-distribution)
- The relative error is proportional to  $1/\sqrt{(N)}$

#### Structure Refinement (Rietveld Method)

- The parameters, that define the crystal structure cannot be refined (lattice parameter, fractional coordinates, anisotropic temperature vibrations)
- Only the necessary parameter should be refined (the convergence is better for few parameters)
- The quality of powder data are rarely so good that the anisotropic temperature factors can be calculated
- The measured data should be registered in a possibly wide angular range (structural and instrumental parameters depend differently on the diffraction angle)

#### Microabsorption



• flat sample in reflection mode - microabsorption

Porous sample, the density is independent of the distance from the surface



the porosity is described by a smaller linear attenuation coefficient

$$\mu \to \mu'$$
$$\mu' \le \mu$$

however, the absorption-term does not depend on the diffraction angle

problems in the quantitative phase analysis

Surface porosity and/or density gradient



• flat sample in reflection mode – surface absorption

#### gradient of the density







Crystallite size analysis

Scherrer's equation – gran size analysis

Scherrer's equation



k shape factor (= 0.8 - 1.2)  $\Delta \omega$  X-ray wavelength *FWHM* (in radians)


#### Strain effects in diffraction lines



No strain  $\Delta(2\theta)$ Macrostrain uniform tensile or peak **position** shift compressive stress (lattice constant change) (lattice expansion or Uniform strain contraction) Micro-strain non-uniform strain (both tensile and peak width change compressive stresses) (symmetric broadening) **FWHM** (lattice distortion). Dislocations, vacancies, defects, thermal effects. Nonuniform strain



#### Line Broadening

#### parameters of the diffraction lines:

Position (2 $\theta$ ), Maximum Intensity ( $I_{max}$ ), Full-Width-at-Half-maximum (FWHM), Integral Intensity ( $I_{int}$ ), Integral Breadth ( $\beta$ )



#### X-ray diffraction of nanowires (nanorods) on surfaces

Nanorods and cluster



highly ordered – the growth axis of ZnO-wires are  $\perp$  to the surface



almost ordered – there is preferred growth axis direction of the ZnOwires ("highly-textured") ZnO wires on Si substrate (Au islands on top of the ZnO wires) ENE



#### Peak profile analysis and size determination



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X-ray diffraction (powder diffraction) analysis of nanocrystals



X-ray diffraction (powder diffraction) analysis by Debye formula

If the nanocrystals are very small (size < 5nm) the Debye formula should be used for the diffraction pattern analysis and the size and "internal" strain determination

particle (small crystal of any shape) made by **N** atoms,  $\mathbf{x}_{ij}$  is the distance between atoms *i* and *j*,  $f_i$  and  $f_i$  are the atomic scattering factors of atom *i* and *j*, respectively.



Debye formula for the intensity:

$$I_N(s) = \sum_{i=1}^N \sum_{j=1}^N f_i \cdot f_j \cdot \frac{\sin(2 \cdot \pi \cdot s \cdot x_{ij})}{2 \cdot \pi \cdot s \cdot x_{ij}}$$

small crystal of wurtzite structure

see for instance B. Palosz A. Cervellino Debye formula: calculation method



Zincblende ABCABCABC...



Wurtzite ABABABAB





#### Example: structure of gold clusters (nanocrystals)

Structure of Gold Nanoparticles



Metal nanoparticles may crystallize in a crystallographic and also in a non-crystallographic structure with very small cluster

Noble metals with f.c.c. structure are known to form particles non-crystallographic symmetry (decahedral and icosahedral), resulting from a very complex twinning.

> **Appearance of nanoclusters** of different structure types.

see for instance A. Cervellino et al., (2003) and (2004)

## Experimental data and simulation results

1-phase synthesized dodecanethiol-AuNPs



Glancing incidence diffraction - thin film analysis



# Thin film analysis



#### Parallel beam configuration





# Glancing incidence X-ray diffraction analysis (GID, GIXD)





conventional Bragg-Brentano configuration  $2\theta$ - $\omega$  scans probe only grains with (hkl) planes aligned parallel to the surface



parallel-beam **glancing incidence** configuration  $2\theta$  - scans probe grains with (hkl) planes oriented in all directions

X-ray penetration depth vs. angle of incidence

X-ray penetration depth depends on:



materials parameter (atomic Z number, mass density ρ)

- X-ray wavelength (λ)
- incidence angle (θ)



#### Parallel beam configuration - applications





rough or irregular surface

film/substrate systems, multilayers, superlattices

glancing / grazing incidence angle applications; phase and/or stress gradient (depth profiling) Differences and peculiarities:  $\omega$ -2 $\theta$  scan vs glancing incidence 2 $\theta$  scan



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	ω-2θ scan	glancing incidence 20 scan
grain orientations	directions $\perp$ to surface	various directions
depth resolution	constant, up to mm	<ul> <li>from few nm up to mm; depth profiling possible by varying incidence angle</li> <li>sensitive to surface</li> <li>ideal for ultrathin layers</li> </ul>
best configuration	Bragg-Brentano parallel beam	parallel beam (less sensitive to sample displacement)

glancing incidence diffraction (GID, GIXD)

Example:

GID 20 scans of Thin oxide films deposited on substrate (Si, SiO<sub>2</sub>)

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GID scan of Gd<sub>2</sub>O<sub>3</sub> sol-gel thin films annealed at 500°C for 16h on different substrates





#### glancing incidence diffraction - crystallite size

Peak (most intense) profile analysis and application of <u>Scherrer's relation</u> for crystallite size determination





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Deposition of ultrathin gold films (2 nm) on Si (or SiO<sub>2</sub>) and formation of Au nanoparticles by thermal annealing in inert atmosphere



glancing-incidence X-ray diffraction (GID) in parallel beam configuration

measurement scheme

GID patterns for different annealing temperatures polycrystalline structure (Au Bragg peaks)





# Modelling of the lattice accommodation of the Au and Si lattices



High-resolution X-ray diffraction and Reciprocal space mapping

# High-resolution X-ray diffraction (HRXRD) and Reciprocal space mapping (RSM)



diffractometer configuration for:

- high resolution X-ray diffraction (HRXRD)
- reciprocal space mapping (RSM)



# Analysis and determination of parameters by HRXRD and RSM

#### High resolution rocking curves

- lattice distortions within 10<sup>-5</sup>
- lattice parameter measurements
- layer thickness (high precision)
- superlattice periods
- lattice strain relaxation
- alloy composition
- interface smearing / roughness (some data analysis requires dynamical simulation).

#### **Reciprocal space mapping**

2D analysis (in-plane and out of plane)

- lattice strain relaxation
- diffuse scattering analysis for lattice defect analysis (clusters, stacking faults, dislocations)
- mosaicity
- lattice coherence



#### lattice strain and strain relief (relaxation)

growth of highly lattice-mismatched materials



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## High-resolution X-ray diffraction measurements

Measurement of thin layers (multilayers) and of (even small!!) lattice mismatch





High-resolution reciprocal space map (RSM)



## 2D intensity maps around reciprocal lattice points

 $\mathbf{q}_{\mathbf{z}}$ 



peak shape in reciprocal space maps for epitaxial films of ideal and mosaic structure

substrate ideal interface between heterostrucure and substrate epilayer →  $\rightarrow q_x$ interface lattice the same parameter substrate substrate thin epitaxial film thick epitaxial film of ideal structure of ideal structure substrate imperfect interface between fully heterostrucure and substrate fully relaxed relaxed defect (dislocations, clusters) epilayer epilayer formation at interface due to fully / fully 🎽 different lattice parameters and strained strained strain relief ( $\rightarrow$  mosaicity) substrate substrate mosaic epitaxial film mosaic epitaxial film columns discs (platelets)

## Recording of reciprocal space maps (RSM)





#### Qualitative analysis of RSM and parameter contributions





#### Interpretation and qualitative analysis of RSM



- strain state (lattice relaxation)
- lateral extension (lateral correlation length)
- vertical extension (vertical correlation length)
- lattice tilt angle



# RSM of nanowires grown on semiconductor surfaces

RSMs recorded close to the (400) rlp







# X-ray specular reflectivity (XSR)



# Optical Theory of the X-Ray Reflectivity



Refraction index for X-ray radiation	$n = 1 - \frac{r_0 \lambda^2}{2\pi} N_{at}(f_1 + if_2) < 1$
Classical electron radius	$r_0 = e^2/4pe_0m_ec^2$
Refraction index of the vacuum	n = 1
Snell's law	$n_A \cos \theta_r^A = n_B \cos \theta_r^B$
Snell's law (vacuum/material)	$\cos\theta = n_M \cos\theta_M$
Critical angle	$\cos\theta_c = n_M$
$1 - \frac{\theta_c^2}{2} \approx n_M = 1 - \frac{r_0 \lambda^2}{2\pi} N$	$V_{at}(f_1 + if_2) \Rightarrow \theta_c^2 \approx \frac{r_0 \lambda^2}{\pi} N_{at}(f_1 + if_2)$

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# Experimental Configuration for X-ray reflectivity measurements



#### **Refraction Index for X-ray Radiation**



 $n = \frac{\cos \theta}{\cos \theta'} = \frac{\lambda}{\lambda'}$  $n\cos\theta' = \cos\theta$  $n < 1 \Longrightarrow \cos \theta_c = n$  bei  $\theta' = 0$  $n = \cos \theta_c \approx 1 - \frac{\theta_c^2}{2}$  $\theta_c^2 \approx 2(1-n) = 2(\delta - i\beta)$  $n = 1 - \frac{r_e \lambda^2}{2\pi} N_e (f_0 + f' - if'')$ <u>vacuum:</u> n = 1  $n \approx 1 - \delta - i \cdot \beta < 1$ Gold (Au):  $\delta$  = 4.6409×10<sup>-5</sup>  $\beta$  = -4.5823 ×10<sup>-6</sup> n = 0.99995 - 4.58  $\times 10^{-6}$  *i* 



## X-ray penetration depth at small incidence angle (optical reflection)



the critical angle  $\theta_c$  depends (at the same X-ray wavelength) on the following materials parameters:

- mass density
- atomic mass
- electric susceptibility

$$\begin{array}{l} \mbox{silicon} \\ \Theta_c = 0.223^\circ \\ & \mbox{polycarbonate (PC)} \\ \Theta_c = 0.165^\circ \\ \mbox{silicon dioxide (SiO_2)} \\ \Theta_c = 0.235^\circ \\ & \mbox{polystyrene (PS)} \\ \Theta_c = 0.147^\circ \\ \mbox{stainless steel (L316)} \\ \Theta_c = 0.385^\circ \end{array}$$

X-ray reflcetivity and penetration depth (thin polymer films on substrates)



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#### Roughness: surface and multiple interfaces


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## Scans in Reciprocal Space $(q_x, q_z)$ - RSM close to the (000) rlp



Dashed line: Dashed-dotted line: Inclined dashed-dotted line: Dotted line: transverse scan (rocking scan). specular reflectivity. longitudinal diffuse scan (reflectivity with offset  $\delta \alpha_i$ ). detector scan Langmuir-Blodgett multilayer analyzed by X-ray reflectivity

chemical structure: long chain ammonium salt of 12-phosphomolybdate (PMo<sub>12</sub>O<sub>40</sub><sup>3-</sup>)

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PMo<sub>12</sub>O<sub>40</sub><sup>3-</sup> LB multilayers (21 monolayers)



X-ray specular reflectivity

 $\frac{\text{SL periodicity:}}{\Lambda = 55 \pm 2 \text{nm}}$ interface roughness:  $\sigma = 1.2 \text{\AA}$ 

reciprocal space mapping (RSM) - diffuse scattering

interface roughness:

high correlation (bands) LB structure:

uniform in thickness good molecular packing height fluctuation: D=120±20Å





## SAXS and WAXS



## Small angle x-ray scattering (SAXS) – experimental configuration



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Intensity rings (Debye rings) of different intensity and broadening, depending on the structure of the sample are observed on a image plate / CCD camera.

- $\Rightarrow$  for **amorphous materials**, such as for polymers, the Debye rings are rather large;
- $\Rightarrow$  for **crystalline materials** the rings become narrower and intense.

## SAXS applications



#### Materials:

- Nanoparticles
- •Membranes
- •Lipids
- •Proteins
- •Food and nutrients
- Pharmaceuticals
- Solutions
- Nanocomposites
- Polymers
- •Thin films

•...

•Bio materials

## Analysis:

Crystalline structure Degree of crystallinity and orientation Particle shape and structure Particle size and distribution Particle molecular weight Surface roughness and correlation





#### Length scale of SAXS and WAXS

For elastic scattering:  $|\vec{k}_i| = |\vec{k}_f| = k = \frac{2\pi}{\lambda}, |\vec{Q}| = 2k \sin \theta$  $\vec{k}_i$  $2\theta$  $\vec{k}_f$  $\vec{Q} = \vec{k}_f - \vec{k}_i$ For small angles:  $d = \frac{2\pi}{Q} = \frac{2\pi}{\frac{4\pi}{\lambda}\sin\theta} = \frac{\lambda}{2\sin\theta} \approx \frac{\lambda}{2\theta}$ 

Scattering experiments probe length scales  $\lambda/2\theta$ . Example:  $\lambda = 1 \text{ nm}$ ,  $\theta = 1^{\circ}$  yields d = 1nm/2x0.0175 =28.6 nm

1) small angle scattering (SAXS)

Length scale  $\sim 0.1 - 100$  nm

2) wide angle scattering (WAXS)

information about the structure, 3-dimensional structure, Length scale ~ Å

#### very small angles are required for the study of large objects!

Peculiarities of the method and the objects (samples) analyzed

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Peculiarities for "small-angle":

- Typically >10nm (from 0.1nm to several hundreds of nm)-
- Samples: nano-scale size features
- Models: ignore atoms
- Data: no sharp peaks; fitting curves
- Experimental setup: usually in transmission (2D detector), primary beam blocked

#### Independent objects

- Objects are in a uniform, featureless matrix (e.g. solvent) which is ignored.
- Assume dilute enough so scattering independently
- Assume randomly oriented in all directions

"Objects" may be:

- Globular proteins or clusters
- Micelles
- Random polymer chains in melt/solution
- Inorganic nanoparticles (colloids)
- nanopores





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SAXS – regions





## Guinier and Porod limits for mono-dispersed spheres



for the Porod limit:

the scattered intensity is proportional to the surface area per unit volume.

slope = -4 is valid for a sharp interface

the Porod limit is independent on the geometry of the scattering particles and will not give any structural information.

for isolated particles (no interaction between particles) the scattered intensity depends by the radius of gyration  $R_G$  and is described by Guinier's law (valid for small scattering vectors,  $qR_G$ <1)

the intensity is independent from the shape of the particles

If the shape of particles is known, their size can be determined from the radius of gyration

Example:



precursor molecules dispersed in polymers & nanoparticle formation

Precursors dispersed in polymer



Nanoparticles of CdS dispersed in polymer





### Example:

precursor molecules dispersed in polymers & nanoparticle formation





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## WAXS - Arrangement of the precursors molecules in PMMA



WAXS patterns of PMMA bulk like samples added with  $Cd(SBz)_2$  (upper curve) and  $[Cd(SBz)_2]_2$ ·MI (lower curve) precursors, respectively, before the annealing processes.

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The amorphous PMMA peak is located at  $q=11 \text{ nm}^{-1}$ .

The sharper Bragg-like peaks are due to the periodic and regular ordering of the precursor molecules within the PMMA polymer matrix.

For the CBz sample, the q-positions and the indexing of the Bragg peaks allows us to identify the Bravais lattice as a primitive cubic lattice, being the first and most intense Bragg peak, located at q=4.56 nm<sup>-1</sup>, the (100) peak that yields a lattice constant  $\Lambda$ =1.37nm.

The pattern of the CBz-MI sample shows equidistant Bragg peaks indicating a superlattice order of periodicity  $\Delta D=1.65$ nm



## Arrangement of the $[Cd(SBz)_2]_2$ ·MI precursor in PMMA



Superlattice (SL) ordering of the  $[Cd(SBz)_2]_2$ ·MI precursor in PMMA polymer before the annealing process. Two superlattice configurations are possible having all a SL period length  $\Lambda$ =1.65nm



Here, a regular order of the  $Cd(SBz)_2 MI$  and  $Cd(SBz)_2$  molecules is assumed in accordance with the measured stoichiometric values. This hypothesis allows to consider and to interpret the measured superlattice period length.

#### Arrangement of the $[Cd(SBz)_2]_2$ precursor in PMMA



Spatial ordering of the Cd(SBz)<sub>2</sub> precursor molecules within the PMMA matrix before the annealing process, in accordance with the WAXS results.

The unit cell, i.e. the primitive cubic lattice, of lattice parameter 1.37nm is highlighted. The molecules are placed on the edges of the cubic lattice Nucleation and growth process - precursor decomposition and nanocrystal formation



homogeneou s distribution of precursor molecules in polymer matrix



II

diffusion of neighbor molecules and nucleation

Ш

initial growth process and nanocrystal formation

IV

nanocrystal growth and saturation



Conclusion – comparisons and remarks

# Comparison of X-ray techniques with other characterization tools .....and peculiarities



## Comparison with other techniques



	X-ray analysis methods	Other techniques
Sample preparation and vacuum compatibility	<ul> <li>No vacuum compatibility required (except XRF, XSW on vacuum).</li> <li>"Any" sample size (depends on the goniometer size/weight capability).</li> <li>Rough surfaces acceptable (parallel beam configuration).</li> <li>No sample preparation required (preparation recommended for the detection of unknown phases or elements in XRD/XRF).</li> </ul>	<ul> <li>Surface analysis and electron microscopy techniques will require vacuum compatibility and in many cases sample preparation.</li> <li>Optical spectroscopy techniques will do analysis on air.</li> </ul>
Composition and impurity determination and quantification	<ul> <li>~ 0.1 w % (XRF &gt; ppm); may require standards</li> <li>XRD: also phase information and % of crystallinity.</li> <li>Data averaged over large lateral area.</li> </ul>	<ul> <li>XPS: &gt; 0.01 – 0.1 at % (may require depth profiling).</li> <li>SIMS: &gt; 1 ppm (requires sputtering depth profiling).</li> <li>EDS: &gt; 0.1 – 1 w % over small volume 1μm<sup>3</sup>.</li> <li>Little with phase information; averages over small lateral areas (&lt; 100 μm).</li> </ul>
Lattice constants	✤ Better than within 10 <sup>-5</sup>	✤ TEM: estimates ~ 10 <sup>-3</sup> / ~ 10 <sup>-4</sup>
Thickness in thin films	<ul> <li>HRXRD or XRR: direct measurement (no modeling for single or bi-layers)</li> <li>requires flat surfaces</li> </ul>	<ul> <li>RBS: &gt; 10 nm (requires modeling).</li> <li>Ellipsometry: requires modeling.</li> <li>TEM: requires visual contrast between layers.</li> </ul>
Grain size	<ul> <li>Measures Crystallite Size.</li> <li>Typically ~ 1-2 nm – microns, requires size/strain assumptions/ modeling.</li> <li>"Volume average" size</li> </ul>	<ul> <li>SEM: grain size distribution averaged over small area.</li> <li>TEM/SEM: "number average" size.</li> </ul>

## Comparison with other techniques



	X-ray analysis methods	Other techniques
Texture	<ul> <li>Type and distribution averaged over large sample volume.</li> </ul>	<ul> <li>EBSD: within grain sizes dimensions, better sensitivity at the surface.</li> </ul>
Residual Stress	<ul> <li>10MPA, averaged over large sample volume (large number of grains)</li> <li>Needs crystallinity.</li> <li>Measures strain and obtains stress from Hooke's law.</li> <li>Averages macro and micro stresses over large area of a layer.</li> </ul>	<ul> <li>Wafer curvature: No need for crystallinity. Direct measurement of stress, but only interlayer stress between film and substrate (macrostress).</li> </ul>
Depth dependent information	<ul> <li>Phase, grain sizes, texture and stress</li> <li>"depth profiling" – requires x-ray</li> <li>information depth modeling</li> </ul>	<ul> <li>Surface analysis depth profiling: compositional depth profiles.</li> </ul>
Surface or Interface roughness	<ul> <li>XRR: interface roughness 0.01 – 5 nm, including buried interfaces</li> </ul>	<ul> <li>SPM: top surface only; rsm~ 0.01-100 nm.</li> </ul>
Defects	<ul> <li>Misfit dislocations (HR-XRD).</li> <li>Point defects (diffuse scattering with model).</li> <li>Extended defects (powder XRD with model).</li> <li>Average over larger sample area (&gt; mm).</li> </ul>	<ul> <li>TEM: accurate identification of defects and their densities; average over small sample area. Sample preparation may introduce artifacts.</li> </ul>

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